

Single manifold manual Flat die 1850 and Feed block 3-layer

Manufacturer: CLOEREN maker
(spare part: unused)

Technical Specification

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- Stainless steel executed, particularly designed for high quality production to guarantee excellent efficiency and high level extrusion quality
- Surfaces in contact with the melt are mirror polished
- With no flow distribution bar
- Particular designed cartridge heaters to achieve an ideal melt thermoregulation
- Nominal width of the die: 1850mm
- Max net width of the foil: 1450mm
- Manual internal deckling systems to reduce easily and quickly the width of the foil 300mm each side.
- Manual external deckling systems to reduce the width of the foil
- Flexible upper lip adjustable through dedicated bolts
- Die bolts numbered and readable at die adjusting location
- Fixed lower lip
- Special angle for lips to optimize the performance of the process; lip are thermoregulated through special designed heaters
- Feed block suitable for sheet and foil extrusion lines with max. 3 layers structure (2 extruders). Steel frame with interchangeable selector plugs and unidirectional valves for adjustment of the material distribution (side-middle). Precise thermoregulation through dedicated heaters. Suitable for 3 layers configuration ABA included.



